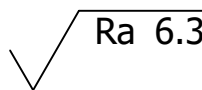
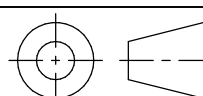



ISO 2768-m

|             |         |        |         |           |            |
|-------------|---------|--------|---------|-----------|------------|
| LINEAR DIM. | 0.5 - 3 | >3 - 6 | >6 - 30 | >30 - 120 | >120 - 400 |
| LINEAR TOL. | ±0.1    | ±0.1   | ±0.2    | ±0.3      | ±0.5       |

|                       |        |          |           |            |
|-----------------------|--------|----------|-----------|------------|
| ANGLED FEATURE LENGTH | 0 - 10 | >10 - 50 | >50 - 120 | >120 - 400 |
| ANGULAR TOL.          | ±1°    | ±0°30'   | ±0°20'    | ±0°10'     |

|  |               |                 |   |              |         |  |                 |
|--|---------------|-----------------|---|--------------|---------|--|-----------------|
| A14-Jun-2019 12:51   |               |                 | LCC   | IW           | IW      | MANUFACTURE ONLY<br>WHEN STATUS IS<br><b>RELEASED</b>  | <b>RELEASED</b> |
| ISSUE  | DATE OF ISSUE | MOD. No.        | DRAWN BY                                    | CHKD BY      | APPD BY | STATUS   |                 |
| TOLERANCES UNLESS STATED   |               |                 | MATERIAL & SPEC.<br><br>AL.ALLOY, 6082-T6   |              |         | SURFACE TEXTURE UNLESS STATED  |                 |
| LINEAR ± SEE TABLE<br>ANGULAR ± SEE TABLE°   |               |                 |   |              |         |  Ra 6.3 |                 |
| ESTIMATED MASS<br>0.67 kg  |               |                 | FINISH<br><br>CLEAN<br><br>REMOVE ALL BURRS |              |         |  |                 |
|  DIMENSIONS IN mm<br>UNLESS STATED  |               |                 |   |              |         | DRAWING CONFORMS TO BS 8888<br>TOLERANCING ISO 8015  |                 |
|  <b>TECHNOLOGY DEPARTMENT</b><br><b>RUTHERFORD APPLETON LABORATORY</b><br>HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX |               |                 | USED ON<br>TD-2580-0010    ?<br>?<br>?      |              |         |  |                 |
| TITLE<br><br><div style="text-align: center;"> <b>PLATEN</b><br/>           -----<br/>           ?         </div>  |               |                 |   |              |         |  |                 |
| A2   |               | SHEET<br>1 OF 1 |   | TD-2580-0031 |         |  | A               |

## NOTES

1. ALL SURFACES TO BE FREE FROM DENTS, SCRATCHES, MARKS AND DISCOLOURATION